

# ANA BAILEY

DIRECTOR, TRAINING & EDUCATION

1



## **Ana Bailey**

*Director, Training & Education,  
LeanCor Supply Chain Group  
www.leancor.com*

### **Contact Information:**

abailey@leancor.com

### **Corporate Office Address:**

7660 Turfway Rd.  
Suite 200  
Florence, KY 41042

**Ana Bailey is the Director, Training & Education for LeanCor Supply Chain Group.** Ana directs a portfolio of projects for LeanCor Supply Chain group. Ana's experience includes over 12 years working in Education and People Systems, with the last 9 specific to logistics and supply chain education and consulting.

Ana has extensive project experience in Lean, Six-Sigma, Operational Excellence, Supply Chain Management, Distribution & Fulfillment Center Start-Ups & Transformations, Inventory Planning and Material Flow, Plan for Every Part, Measurement Systems, and Principle-Based Organizational Transformations. Ana is also a lead instructor at Georgia-Tech's Supply Chain and Logistics institute and a frequent industry speaker on topics including: Lean Supply Chain, Lean Warehousing, Associate Engagement, Lean Leadership, and Lean Management Systems.

Ana has provided supply chain consulting services in the following industries: Automotive, Healthcare, Food & Beverage, Retail, E-Commerce, Consumer Products Manufacturing & Distribution, 3rd Party Logistics, Industrial Products, Toys & Educational Products, Footwear & Apparel, and Oil and Gas.

Ana has trained thousands of professionals in lean, six-sigma, and supply chain, and has taught students and professionals at the University of Kentucky, Saint Louis University, Georgia Tech University, and Monterrey Tec's Extension Campus in Mexico. Ana is a certified instructor for Lean Enterprise Institute, and has directed LeanCor client engagements across the globe for large scale clients including: Bosch Automotive, Bosch Power Tools, GE Transportation, Lexmark, Treasury Wine Estates, Applied Industrial Technologies, Domtar Personal Care, Carl Zeiss Vision, Toys R Us, JC Penney, MAHLE Filtration Systems, Interline Brands, Do It Center Panama, Sinsa (Ace Hardware-Nicaragua), DiversiTech, and Amazon.com.

Ana has a degree in Psychology from the University of Florida. She is also a certified Six Sigma Black Belt and Project Management Professional. Ana is fluent in both English and Spanish.

# DEREK BROWNING

DIRECTOR, CONSULTING SERVICES

2



## **Derek Browning**

*Director, Consulting Services,  
LeanCor Supply Chain Group  
www.leancor.com*

### **Contact Information:**

Dbrowning@leancor.com

### **Corporate Office Address:**

7660 Turfway Rd.  
Suite 200  
Florence, KY 41042

**Derek Browning is a Director, Consulting Services for LeanCor Supply Chain Group.** Derek directs a portfolio of projects for LeanCor Supply Chain group. Derek's experience includes over 14 years working in logistics and supply chain, with the last 12 in supply chain consulting.

Derek has extensive project experience in Lean, Six-Sigma, Operational Excellence, Supply Chain Management, Supply Chain and Logistics Network Optimization, Distribution & Fulfillment Center Assessments & Transformations, Inventory Planning and Material Flow, Distribution Network Design, pre-acquisition Due Diligence and Post-Acquisition Integration .

Derek has provided supply chain consulting services in the following industries: Healthcare and Nutraceutical, Auto Body Repair, Financial Services and Private Equity, Heavy Machinery, Industrial Construction, Consumer Appliances, Material Handling Equipment, Recreation Vehicles, Third Party Logistics, Home Improvement, Home and Commercial Furnishings, Funeral Services, and Automotive.

Derek has trained thousands of professionals in lean, six-sigma, and supply chain, and has taught students and professionals at the University of Kentucky, Saint Louis University, Georgia Tech University, and Monterrey Tec's Extension Campus in Mexico City, Mexico. Derek is a certified instructor for Lean Enterprise Institute, and has directed LeanCor client engagements for large scale client including: Mitsubishi Caterpillar Forklifts of America, Aurora Caskets, Domtar Personal Care, Caterpillar, Boldt Construction Company, Goodwill, ABRA Autobody and Glass, Daimler Trucks of North America, Motor Coach Industries, Thetford Norcold, Metagenics, City of Cincinnati, Cintas, Sensus, Carl Zeiss Vision, Carl Zeiss Meditech, Sunpower, and Perfetti van Melle.

Derek has a Master of Business Administration degree, and a bachelor's degree in marketing. He holds several certificates in lean, six sigma, and supply chain and logistics. These include a Lean Six Sigma Black Belt and certificates in Lean Strategic Sourcing , Lean Six Sigma Logistics, and Lean Supply Chain Management.

# BRENT CABLE

## SENIOR SUPPLY CHAIN ENGINEER



### **Brent Cable**

*Supply Chain Engineer  
LeanCor Supply Chain Group  
www.leancor.com*

#### **Contact Information:**

bcable@leancor.com

#### **Corporate Office Address:**

7660 Turfway Rd.  
Suite 200  
Florence, KY 41042

**Brent Cable is a Senior Supply Chain Engineer for LeanCor Supply Chain Group.** Brent's experience includes over 15 years in lean, Six Sigma, inventory planning and material flow, ABC SKU classification, inventory right-sizing, plan-for-every-part (PFEP) methodology, kaizen event facilitation, supply chain management, warehouse/DC center assessment, design and relocation, storage and conveyance strategies, and pull-replenishment implementation.

Brent has managed various project moves or expansions throughout his career as an operations leader. He has worked with clients across a wide array of industries, including: ecommerce, healthcare, consumer goods, heavy equipment manufacturing, brewing, and automotive.

In his current role, Brent manages end-to-end supply chain consulting projects for LeanCor's portfolio of global clients.

# BEN GREEN

## DIRECTOR, CORPORATE SERVICES



### **Ben Green**

*Director, Corporate Services,  
LeanCor Supply Chain Group  
www.leancor.com*

#### **Contact Information:**

Mobile: 859-652-2751

#### **E-mail Address:**

bgreen@leancor.com

#### **Corporate Office Address:**

7660 Turfway Rd.  
Suite 200  
Florence, KY 41042

**Ben Green is the Director of Corporate Services for LeanCor Supply Chain Group.** With over 12 years of logistics and supply chain management experience, Ben leads corporate strategies that align the logistics operations, consulting, and corporate service teams in order to achieve organizational development and talent management goals.

Ben is able to leverage his logistics operations background when recruiting and connecting human capital resources that ensure successful customer engagements and corporate cultural fit. This has been especially instrumental to support LeanCor's aggressive 30% growth rate in 2019. Ben also supports in the development of LeanCor's extended network of consultants to secure mutually beneficial partnerships.

Ben's leadership has extended to managing consulting engagements in the industrial manufacturing, consumer products, retail, food and beverage, automotive, furniture, electric, healthcare, private equity, non-profit, and construction industries. These projects have spanned the end-to-end supply chain including transportation network design, plan for every part (PFEP), measurement systems, software development life cycle planning and principle-based organizational transformations.

Ben is a frequent speaker for professional organizations and an instructor for the Georgia Tech Supply Chain and Logistics Institute. He works closely with economic development groups, colleges and universities to advance supply chain management as a competitive industry in the region.

Ben has a degree in Business Administration & Human Resources from Thomas More College. He is a certified Six Sigma Green Belt.

# TOM KINDER

## LEAN DEPLOYMENT EXECUTIVE

5



### **Tom Kinder**

*Lean Deployment Executive  
LeanCor Supply Chain Group  
www.leancor.com*

**Contact Information:**

tkinder@leancor.com

**Corporate Office Address:**

7660 Turfway Rd.  
Suite 200  
Florence, KY 41042

**Tom Kinder is a Lean Deployment Executive for LeanCor Supply Chain Group.** Tom has over 10 years of operational and project experience in lean, Six Sigma, inventory planning and material flow, ABC SKU classification, inventory right-sizing, plan-for-every-part (PFEP) methodology, supply chain management, distribution and fulfillment center assessment & design, storage & conveyance strategies, and pull-replenishment implementation.

Tom has worked with clients in industries such as: biotech & pharmaceuticals, healthcare, consumer goods, metal & mineral manufacturing, chemical manufacturing, and automotive.

Tom began his career as an industrial engineer writing standard work in a sequencing center and progressed to managing a multi-million dollar fulfillment center for a Tier 1 automotive supplier. In his current role at LeanCor, he leverages his breadth of operational experience in consulting various clients on advancing their end-to-end supply chains.

Tom has a bachelor's degree in Business Management from Indiana University's School of Public and Environmental Affairs as well as a Business Certificate from Indiana University's Kelley School of Business. He also earned a Lean Supply Chain Professional Certificate from the Georgia Tech Supply Chain & Logistics Institute.

# CLINT MCCRYSTAL

## TRAINING & DEVELOPMENT MANAGER



### **Clint McCrystal**

*Training & Development  
Manager  
LeanCor Supply Chain Group  
www.leancor.com*

#### **Contact Information:**

cmccrystal@leancor.com

#### **Corporate Office Address:**

7660 Turfway Rd.  
Suite 200  
Florence, KY 41042

**Clint McCrystal is the Training & Development Manager for LeanCor Supply Chain Group.** As Training and Development Manager, Clint supports in designing and deploying LeanCor's internal team member management system, the TMATE Initiative, which focuses on team member onboarding and continued development, employee engagement, and internal communications. Clint is responsible for the coaching, mentoring, and development plans of LeanCor's 75 Transportation Engineers and Associates.

Clint also works closely with LeanCor's external Training and Education team to design and improve LeanCor's training content. He leads LeanCor's partnership with the University of Kentucky, facilitating the Lean Six Sigma Green Belt program for MBA students, and Georgia Tech's Supply Chain Project Management Courses.

Clint's career began with LeanCor in 2010 as a Lean Logistics Specialist in LeanCor's Logistics division, where he was responsible for engineering daily dynamic and static shipping routes, supplier implementation and management, and customer service. Two years into this role, Clint was promoted to Team Lead where he managed a six-person account team supporting one of LeanCor's largest recreational vehicle customers. While designing total cost reductions of logistics network in excess of \$100M, enabling the growth of the customer from \$1B to \$7B in sales, he also managed the development and testing of LeanCor's proprietary optimization software and performed multiple network design projects for LeanCor's consulting division.

Some of his projects include:

- Network Design for a Japanese Automotive OEM that identified a 17% savings on approximately \$100M in annual transportation costs
- Development of a total cost model and last-mile distribution network design for a global Solar Power manufacturing and distribution firm
- Complex contingency planning models for JIT global logistics routes, optimizing pickups and deliveries across multiple country and location holiday schedules

Clint holds a bachelor's degree in Mechanical Engineering and MBA from the University of Kentucky. He is also a certified Lean Six Sigma Green Belt.

# JOHN SZOKE

## LEAN DEPLOYMENT EXECUTIVE

7



### **John Szoke**

*Lean Deployment Executive  
LeanCor Supply Chain Group  
www.leancor.com*

**Contact Information:**  
jszoke@leancor.com

**Consulting Office Address:**  
2002 Commerce Dr. N  
Peachtree City, GA 30269

**John Szoke is a Lean Deployment Executive for LeanCor Supply Chain Group.** Having joined LeanCor in 2010, John brings 15 years of hands-on supply chain experience to his role as a Lean Deployment Executive. In his current position, John works with organizations on a variety of project based and ongoing supply chain advancement initiatives, using lean principles to improve distribution processes, uncover and eliminate wasteful activities, and develop sustainable network improvements.

At LeanCor, John has been responsible for leading initiatives in multiple disciplines, including supplier management, transportation network design, warehouse & distribution center development, and end to end supply chain advancement. He uses a hands-on approach to identify, understand, and document opportunities in a customer's existing supply chain, and specializes in the development of customized roadmaps that guide organizations to a future state with improved network visibility, reduced lead times, and quantified cost reductions.

John has managed engagements for a diverse set of clients across multiple industries. Examples of organizations that John has worked in supply chain consulting engagements with include Caterpillar, Perfetti Van Melle, JW Aluminum, Daimler, Hill-Rom, Aristocrat, Vuteq, Applied Industrial Products, Rinnai, City Furniture, Bosch, Goodwill, and Toys R Us.

John is an instructor at Georgia Tech Supply Chain and Logistics Institute. He is the lead facilitator for certified courses that include: Supply Chain Project Management Fundamentals, Vendor Selection and Management, Effectively Managing Transformation, Lean Problem Solver; Lean Supply Chain Professional; Lean Leadership; Inbound Logistics, Lean Warehousing, Building and Sustaining a Plan for Every Part, and Fundamentals of Transportation Management.

John has a Logistics Management degree from Central Michigan University, a Project Management Professional certification from PMI, a Six Sigma Green Belt certification, and a Lean Supply Chain Professional Certificate from the Georgia Tech Supply Chain and Logistics Institute.

# MARK WHEELER

## LEAN DEPLOYMENT EXECUTIVE AND SAFETY OFFICER



### **Mark Wheeler**

*Lean Deployment Executive  
LeanCor Supply Chain Group  
www.leancor.com*

#### **Contact Information:**

[mwheeler@leancor.com](mailto:mwheeler@leancor.com)

#### **Corporate Office Address:**

7660 Turfway Rd.  
Suite 200  
Florence, KY 41042

**Mark Wheeler is a Lean Deployment Executive for LeanCor Supply Chain Group.** Mark has focused his career on building domestic and international logistics networks for successful companies such as Toyota Manufacturing North America, Yamaha Motor Manufacturing, CAMI Automotive, and Whirlpool Amana Refrigeration. His extensive experience has spanned multiple green field and brown field lean operations and supply chain network implementations around the world, including work in the United States, Canada, Mexico, Japan, Thailand, and Turkey. Among these implementations includes a green field joint venture logistics operation in Turkey that resulted in ten operating sites serving Ford Motor, GM Opel, and Migros Grocery.

In his current role as Safety Officer, Mark leverages his operational experience to facilitate and lead both strategic and tactical safety activities as needed for all LeanCor operating sites. Mark has successfully transitioned safety focus at LeanCor from reactive to proactive by introducing and implementing behavior based safety as the key driver for safety incident prevention. Highlights of this initiative include training over 80 LeanCor leaders on behavior based safety and implementing leader standard work to include effective safety leadership. The safety program is clearly defined and active to achieve zero injuries.

Throughout his career, Mark has developed a deep passion for lean as a student and practitioner of lean and six sigma operating principles. He enjoys sharing his experience and knowledge with others through leading LeanCor Academy, LeanCor's internal training program designed to develop lean supply chain professionals and a culture of continuous improvement.

Mark has a Bachelor of Science Degree in Business Administration and Economics from the University of Indianapolis.



# ASHLEY YENTZ

DIRECTOR, ACCOUNT MANAGEMENT

9



## **Ashley Yentz**

*Director, Account  
Management,  
LeanCor Supply Chain Group  
www.leancor.com*

### **Contact Information:**

Mobile: 925-899-9725

### **E-mail Address:**

ayentz@leancor.com

### **Corporate Office Address:**

7660 Turfway Rd.  
Suite 200  
Florence, KY 41042

**Ashley Yentz is a Director, Account Management for LeanCor Supply Chain Group.** Ashley has over 12 years of supply chain and logistics experience with specific areas of expertise in change management, customer account management, lean leadership, supply chain advancement, and supply chain vision creation and execution. During her career, Ashley has served in several capacities of the supply chain. Prior to joining LeanCor, Ashley began her career at Toyota Motor Sales U.S.A. in strategic planning where she was promoted to Kaizen Leader in both Torrance, CA and Boston, MA. In addition, she led numerous improvement projects in three different distribution centers within Toyota's Parts Operation Supply Chain. Ashley then served at Hilti, Inc. as a Transportation Analyst.

After joining LeanCor as a Lean Supply Chain Operations Manager, Ashley led the successful implementation of inbound and outbound load planning for LeanCor Logistics clients. Working alongside client leadership to create tactical and strategic Key Performance Indicators (KPIs) for managed transportation, Ashley ensured process compliance, daily problem solving and aligned momentum towards the supply chain vision.

Ashley's change management and strategic coaching skills have transferred to her current role of Director of Account Management where she is responsible for LeanCor to meet its brand promise for logistics clients in the industrial, automotive, retail, and consumer products industries. In this role, Ashley oversees all aspects of the client's journey from goal creation to achieving true supply chain advancement. These include business system management, network planning and optimization, daily network operations, carrier management, actionable business intelligence, and relentless continuous improvement.

Ashley is a graduate of Boston University, in Boston, MA, where she received a Bachelor of Arts in Pure and Applied Mathematics and studied advanced applications of Mathematical Finance.