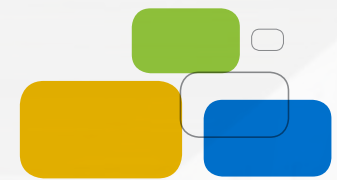


Dedicated Warehousing Services



LeanCor is a trusted supply chain partner that delivers operational improvement and measurable financial results. Unlike other third party logistics providers, LeanCor offers a unique combination of **training and education, hands-on consulting, and outsourced logistics services**. This integrated portfolio of services help organizations eliminate waste, drive down costs, and instill a problem-solving culture across their supply chain.

Beginning with site selection, facility layout and flow design, LeanCor operates and manages dedicated warehousing operations on behalf of our customers. Our focus is on inbound warehousing, outbound distribution center management, and cross docking. These services are enhanced by a lean culture of operational excellence within the facility.

Service Offerings

- | | |
|-------------------------------------|---|
| Facility Site Selection | Sub-Assembly |
| Facility and Labor Management | Factory Internal Conveyance |
| Cross-Docking Design and Management | Packaging Engineering |
| Sequencing | Quality Sort |
| Kitting | Trailer Yard Management and Internal Transportation |

Why LeanCor? We focus on:

Safety: LeanCor is dedicated to providing the safest possible work environment to protect team members, contractors, and visitors. We've established a best practice safety platform utilizing the OSHA Voluntary Protection Program.

Leveled Flow: We use customer consumption data to align our work to the takt time of the operation. Applying this principle allows us to question the current state, implement pull systems, and smooth demand to level-load responsibilities and enhance performance.

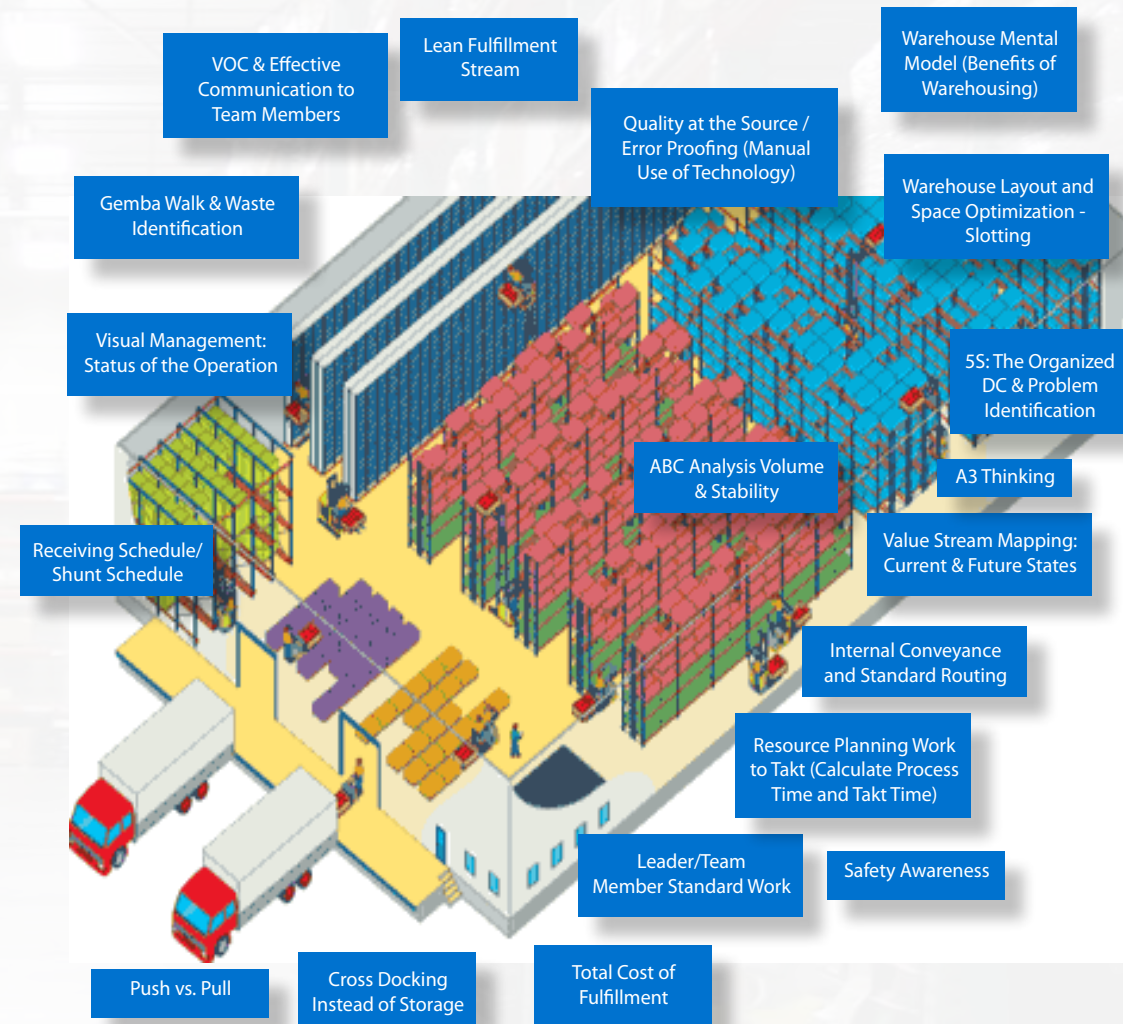
Problem Solving Culture: Continuous improvement is deeply rooted in our culture and is utilized throughout every aspect of the organization. Team members on all levels of the organization are focused on eliminating waste from all processes in order to support cost reductions and quality improvements.

Visual Management: LeanCor develops and maintains a visual workplace that enables anyone at any time to understand the current condition of the operation. Measurement tools are made visible so team members can see problems, quickly react, improve, and adjust work to meet customer expectations.

Standard Work: We create, document, and audit all processes to generate tasks that are easily repeatable with planned zero waste. Our facility in Northern KY was recently certified in ISO 9001:2008, a quality management system that demonstrates our commitment to quality and customer satisfaction.



Vision of the Lean Warehouse



Our start-up facilities are lead by our cross functional management team made up of experienced operations leaders, safety managers, HR professionals, finance managers, engineers, and project managers. This team ensures a successful launch, agility and responsiveness, and provides exceptional ongoing leadership.

With our people, purpose, and technology, you receive:

Reductions in labor and overall facility costs, space, equipment, and inventory

Improved safety, service, quality, flow, and supply chain stability

Implementing the Lean Warehouse

Customer Focus
 Rate of Demand on Facility - Takt
 Time of Key Processes
 Inventory Stratification - ABC Analysis
 Fill Rate Accuracy
 Supplier - Receiving Accuracy

Stability
 Team Member and Labor Utilization
 Team Member and Labor Turn Over
 Team Member and Training + Development
 Asset Utilization - Lift Trucks - Storage Facilities
 Asset Scalability - How to Absorb Future Growth

Standardization
 Standardization of Process - Implementation of Standard Work
 Standardization of Products - Isolate Cost of SKU Complexity

Visibility
 Visibility of Inbound Shipments - Ability to Plan
 Visibility of Outbound Shipments - Ability to Plan
 Facility - Internal Visual Management

Quality at the Source
 Isolating Key Failure Modes (Areas of Defects)
 Error Proofing - Implementation of Poke Yoke(s)
 Development of Quality Dashboard

Flow
 Material Flow - Facility Layout
 Information Flow - Inventory Accuracy

Teamwork - Collaboration
 Supplier Collaboration
 Logistics Provider Collaboration
 Team Member Collaboration - Sharing Best Practices
 Customer Collaboration

Continuous Improvement:
 Waste Identification
 Waste Elimination
 Plan Do Check Act Implementation

Case Example:

Tier 1 Automotive Manufacturer

The customer's increased demand drove the need for additional production lines. To solve this problem, the customer sourced their raw materials storage to LeanCor which allowed them to add 7 production lines within their existing footprint. It created a safer plant environment that was more flexible for future business growth.

Results included reduced in-plant raw material storage from 46,000 to 8,000 sq ft. and reduced average in-plant inventory from 10 days to 6 hours.

CONTACT US for a low-investment warehouse ROI assessment:

859.283.9933, lc_info@leancor.com

LeanCor Value Streams: Prepare Your People, Perfect Your Processes

LeanCor Training
and
Education

LeanCor
Consulting

In addition to third party logistics services, LeanCor offers both training and education and hands-on consulting services. Unlike other third party logistics providers, this combination of services allows LeanCor to be innovative in supply chain theory yet grounded in operational reality.

Case Example: *Fortune 500 Appliance Manufacturer*

The customer identified the need to free up critical space within its refrigeration plant for manufacturing growth. It also had identified synergistic opportunities between its finished goods and parts inventory management. LeanCor provided warehousing, sequencing, and kitting services for the plant, driving dynamic one-by-one production. LeanCor's services enabled mixed-model manufacturing, protected the customer's production lines from poor quality, optimized line side presentation, and protected the customer from its supply base.

Results included reduced freight and labor costs, improved labor productivity, reduced WIP inventory, and streamlined operations.



LeanCor 
SUPPLY CHAIN GROUP

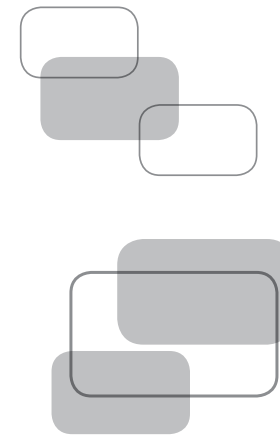
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Dedicated Warehousing: Internal Conveyance and Value-Add Services

We Teach. We Consult. We Do.